#### **BIO-DATA**

## 1. Name and full correspondence address:

Ranjan Sen, Chief Scientist & Head, Precision Engineering and Metrology Group, Central Mechanical Engineering Research Institute, Mahatma Gandhi Avenue, Durgapur-713209

**2. E-mails:** rsen@cmeri.res.in,ranjansen1958@gmail.com

Contact Nos: 0343-6510251/ 9434716807/9051338929

3. Institution: CSIR-Central Mechanical Engineering Research Institute, Durgapur

**4. Date of Birth: 28.07.1958** 

5. Gender: M

6. Category: Gen

7. Whether differently abled: No

8. Academic Qualifications:

| Degree    | Year | Subject                          | University/Institution | % of Marks |
|-----------|------|----------------------------------|------------------------|------------|
| B. Prod.E | 1982 | Production Engineering           | Jadavpur University    | 83.0       |
| M. Prod.E | 1988 | Production Engineering           | Jadavpur University    | 79.0       |
| Ph. D     | 1993 | Engineering(Field-<br>Tribology) | Jadavpur University    | NA         |

**9. Ph.D. thesis title:** Tribological behavior of some ferrous and nonferrous metals and alloys using solid lubricants.; **Guide's Name:** Prof. S.K.Basu and Prof. S.K. Sorkhel; **Jadavpur University, Year of Award:** 1993

## 10. Work experience (in chronological order)

| SI | Position Held         | Name of the Institute               | From      | То       | Pay Scale     |
|----|-----------------------|-------------------------------------|-----------|----------|---------------|
| No |                       |                                     |           |          |               |
| 1. | Production Supervisor | Hindustan Motors Ltd., Uttarpara,   | July 1982 | Oct 1983 |               |
| 2  | Scientist B           | CSIR-Central Mechanical Engineering | Nov 1983  | Oct 1988 |               |
|    |                       | Research Institute, Durgapur        |           |          |               |
| 3  | Scientist C           | -do-                                | Nov 1988  | Oct 1993 |               |
| 4  | Scientist E1          | -do-                                | Nov 1993  | Oct 1998 |               |
| 5  | Scientist E2          | -do-                                | Nov 1998  | Oct 2004 |               |
| 6  | Scientist F           | -do-                                | Nov 2004  | Oct 2009 |               |
| 7  | Chief Scientist       | -do-                                | Nov2009   | Cont.    | Band Pay-     |
|    |                       |                                     |           |          | Rs.62360/-    |
|    |                       |                                     |           |          | GP- Rs10000/- |

#### 11. Professional Recognition/ Award/ Prize/ Certificate, Fellowship received by the applicant.:

- 1. Jadavpur University Gold medal for standing 1st in order of merit in M,Prod.E. examination in the year 1988.
- 2. Excellent award from Quality Circle forum of India in NCQC 2005 at 19th National Conference of Quality Circles, Ernakulam, Kerala.
- 3. 'Production Engineering Division Prize' for best paper of the Institution of Engineers(India) journal in that division at Indian Engineering Congress, Bangalore, 26th December16, 2011.
- 4. AICTE INAE Distinguished Visiting Professor for the year 2013-16
- 5. Life Member, Tribology Society of India.,
- 6. Life-Fellow, The Institution of Engineers (India), Chartered Engineer.
- 7. Hon. Secy, The Institution of Engineers (India), Durgapur centre, 2000-2002
- 8. Chairman,, The Institution of Engineers (India), Durgapur centre, 2002-2004
- 9. Life Member Metrology Society of India (MSI)
- Life Member The Indian Institute of Welding
- 11. Life Member Quality Circle Forum India
- 12. Chairman, MSI-Eastern Regional Chapter
- 13. Member, BIS Sectional Committee PG -25
- 14. Lead and Technical Assessor of NABL-DST & Member, Supplementary/Core Accreditation Committee.

#### 12. Publications

| SI | Author (s)                           | Title  | Name of the  | Vol                      | Page        | Year |
|----|--------------------------------------|--|--|--------------------------|-------------|------|
| No |                                      |  | Journal  |                          |             |      |
| 1  | S. Dutta, S.K.<br>Pal, <b>R. Sen</b> | . 3  |  | doi:<br>10.1177/09544054 |             | 2016 |
|    | , r.a., t 33                         |  | Mech. Eng., Part B: Journal of Engineering Manufacture         | 16640417                 |             |      |
| 2  | S. Dutta, S.K.<br>Pal, <b>R. Sen</b> | Tool Condition Monitoring in Turning by Applying Machine Vision  | ASME Journal of<br>Manufacturing<br>Science and<br>Engineering | 138                      | 051008      | 2016 |
| 3  | S. Dutta, S.K.<br>Pal, <b>R. Sen</b> | Progressive Tool Flank Wear Monitoring by<br>Applying Discrete Wavelet Transform on<br>Turned Surface Images | Measurement  | 77                       | 388-<br>401 | 2016 |

| SI<br>No | Author (s)  | Title   | Name of the<br>Journal   | Vol | Page          | Year |
|----------|---|---|--|-----|---------------|------|
| 4        | NN Bhat, S<br>Dutta, T<br>Vashisth, S Pal,<br>R Sen, SK Pal                         | Tool Condition Monitoring by SVM Classification of Machined Surface Images in Turning   | International Journal of Advanced Manufacturing Technology         | 83  | 1487-<br>1502 | 2016 |
| 5        | Samik Dutta,<br>Surjya K Pal,<br><b>Ranjan Sen</b>                                  | On-Machine Tool Prediction of Flank Wear from Machined Surface Images using Texture Analyses and Support Vector Regression                    | Precision Engineering  | 43  | 34-43         | 2016 |
| 6        | Rajat Sen,<br>Chinmoy Pati,<br>Samik Dutta,<br><b>Ranjan Sen</b>                    | Comparison Between Three Tuning Methods of PID Control for High Precision Positioning Stage   | MAPAN - Journal<br>of Metrology<br>Society of India                | 30  | 65-70         | 2014 |
| 7        | Samik Dutta*,<br>Chinmoy Pati<br>and <b>R Sen</b>                                   | Simultaneous position and angular error measurement of precision positioning stages using miniature interferometer with step-size variation   | International Journal of Precision Technology                      | 4   | 29-45         | 2014 |
| 8        | S Dutta, SK Pal,<br>S<br>Mukhopadhyay,<br>R Sen                                     | Application of digital image processing in tool condition monitoring: A review  | CIRP Journal of<br>Manufacturing<br>Science and<br>Technology      | 6   | 212-<br>232   | 2013 |
| 9        | S Dutta, A<br>Kanwat, SK Pal,<br><b>R Sen</b>                                       | Correlation study of tool flank wear with machined surface texture in end milling   | Measurement  | 46  | 4249-<br>4260 | 2013 |
| 10       | A Datta, S<br>Dutta, SK Pal, <b>R</b><br><b>Sen</b>                                 | Progressive cutting tool wear detection from machined surface images using Voronoi tessellation method  | Journal of<br>Materials<br>Processing<br>Technology                | 213 | 2339-<br>2349 | 2013 |
| 11       | S Dutta, A<br>Datta, ND<br>Chakladar, SK<br>Pal, S<br>Mukhopadhyay,<br><b>R Sen</b> | Detection of tool condition from the turned surface images using an accurate grey level co-occurrence technique                               | Precision<br>Engineering   | 36  | 458-<br>466   | 2012 |
| 12       | A Datta, S<br>Dutta, SK Pal, <b>R</b><br><b>Sen</b> , S<br>Mukhopadhyay             | Texture analysis of turned surface images using grey level co-occurrence technique  | Advanced<br>Materials<br>Research                                  | 365 | 38-43         | 2012 |
| 13       | S Barman, R.<br>Sen   | Performance Evaluation of Multi-Axis CNC<br>Machine Tools by Interferometry Principle using<br>Laser Calibration System                       | Journal of The<br>Institution of<br>Engineers (India):<br>Series C | 93  | 151-<br>155   | 2012 |
| 14       | S Barman, <b>R.</b><br><b>Sen</b>   | Enhancement of accuracy of multi-axis machine tools through error measurement and compensation of errors using laser interferometry technique | Mapan  | 25  | 79-87         | 2010 |

| SI | Author (s)      | Title  | Name of the        | Vol | Page | Year |
|----|-----------------|--|--------------------|-----|------|------|
| No |                 |  | Journal            |     |      |      |
| 15 | SC Nidhi, R     | Performance Characteristic of PTFE-Based Hi- | Journal of The     |     | 203- | 1996 |
|    | Sen, RK Biswas, | Tech Lub Oil Additive                        | Institution of     |     | 210  |      |
|    | S Islam         |  | Engineers (India): |     |      |      |
|    |                 |  | Series C           |     |      |      |
| 16 | R Sen, S Dutta, | Evaluation of a glass-ceramic coating for    | Wear               | 130 | 249- | 1989 |
|    | SK Das, SK      | machine tool slides                          |                    |     | 260  |      |
|    | Basu            |  |                    |     |      |      |

# 13. Detail of patents.

- a. Multi Purpose Screw Driver (Indian pt.no.176141)
- b. A machine useful for condition monitoring of bearings (Indian pt.no.216561)
- c. Copyright- Drawings of system assembly and sub-systems of " structural frame of 3 dimensional translation stage of a micro CMM" (Reg. no. L-55933/2013)

#### 14. Book Chapter:

Dutta S, Pal SK and **Sen R**, *Digital image processing in machining*, in: Davim, J.P. (Ed.), Modern Mechanical Engineering - Research, Development and Education, 2014, pp. 369–412 (Springer-Verlag Ltd., Berlin)