प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट

INITIAL COMMERCIAL TEST REPORT

THIS TEST REPORT VALID UP TO

संख्या/No. CSIR/CMERI/FMTTC/2022/007

माह/Month: SEPTEMBER, 2022

30th September, 2029



ASPEE PSB50A1N/SBDGS ENGINE OPERATED POWER SPRAYER



कृषि मशीनरी प्रशिक्षण और परीक्षण केंद्र

Farm Machinery Training and Testing Centre

सीएसआईआर- केन्द्रीय यांत्रिक अभियांत्रिकी अनुसंधान संस्थान

CSIR - Central Mechanical Engineering Research Institute

महातमा गांधी एवेन्यू, दुर्गापुर

Mahatma Gandhi Avenue, Durgapur

पश्चिम बंगाल - 713209

West Bengal - 713209 Website: https://cmeri.res.in

E-mail: sub_mandal@cmeri.res.in Telephone: +91-343-2546749; 9434921623

Fax: +91-343-2546745

CSIR/CMERI/FMTTC/2022/007

ASPEE PSB50A1N/SBDGS ENGINE OPERATED POWER SPRAYER (INITIAL COMMERCIAL TEST)

Manufacturer : ASPEE Agro Equipment Pvt. Ltd.

Opp. Gram Panchayat office, Chikhli Road, Antalia Village, Bilimora-396321, Ta-Gandevi,

Dist-Navsari, GUJARAT

Test requested by : The applicant Selected for test by : The applicant

Method of selection : The sprayer is directly submitted by the applicant

for the test. Hence, method of selection is not

known.

1. SPECIFICATIONS

1.1 General

Name of Machine : ASPEE Bili HTP Power sprayer

Type : HTP Hydraulic Power sprayer pump

Make : ASPEE

Model : PSB50A1N/SBDGS

Brand : ASPEE
Serial No. : C/53065

Output capacity li/min : 50 lit./min

Name of manufacturer : ASPEE Agro Equipment Pvt. Ltd.

Opp. Gram Panchayat office, Chikhli Road, Antalia Village, Bilimora-396321, Ta-Gandevi,

Dist-Navsari, GUJARAT

Year of manufacture : December-2021

Working pressure, kg/cm² : 21 (300psi)

1.2 Recommended Source of Power : Engine

1.3 Prime Mover

Type : Single Cylinder, 4 Stroke, Petrol Engine

Make : Honda Model : GX200

Power rating, kW* : 4.1 kW @ 3600 RPM

Max. torque, Nm* : 12.4 Nm @ 2500 RPM

Engine Sr. No. : GCAFD-1025379*QTP

Country of origin : China

1.3.1 Cylinder

Number : 1

Disposition : Inclined
Bore / Stroke, mm* : 68 / 54
Capacity, c.c.* : 196
Compression ratio* : 8.5:1

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^{*}As declared by the applicant

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12. ENDURANCE TEST OF SPRAYER (Vide clause 8.8 of IS-11313:2007)

1. Date of Test : 11.07.2022 to 22.07.2022

2. Total running hours : 50

3. Quantity of liquid collected during endurance: -

SL No	Collection Time	Avg Discharge, ml/min
1	First Collection	52100
2	Second Collection	51900
3	Third Collection	50550
4	Fourth Collection	51900
5	Fifth Collection	52725
6	Sixth collection	50970
7	Seventh Collection	51005

4. Percentage variation of discharge from first to last collection, was observed to be 2.1% which is within limit of $\pm 5\%$ as per relevant standard.

13. TEST FOR HOSE AND HOSE CONNECTION (Vide Clause 5.14.3 of IS 11313:2007 & Clause 7.2 of IS 10134:1994)

Date of test:				
Sr. No.	Details	Condition		
1	Test Condition	Hose outlet end closed		
2	Hydraulic pressure applied	1.5 MPa		
3	Duration of pressure	1 Minute		
4	Result	No Leak, Crack or Breakage observed in hose and hose connection during the test.		

14. ASSESSMENT OF CONSTRUCTIONAL REQUIREMENTS

14.1	GENERAL REQUIREMENTS		
Ref. Cl. No.	Specified requirements as per Indian Observation		Remarks
	Standard IS: 11313-2007		
Cl. 5.1	The tank, if provided, its capacity shall be not less than 100 liters the tank capacity shall be declared by the manufacturer.	Not applicable for portable power sprayer.	NA
Cl.5.1.1	The tank when filled up to its total capacity, the tank shall not show any sign of leakage and shall not buckle.	Not applicable for this design.	NA
Cl. 5.2 Filling Hole	A filling hole of suitable diameter shall	Not applicable for this design.	NA

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18. COMMENTS AND RECOMMENDATIONS

- 18.1 The spray angle of the spray gun at a pressure of 600 ± 60 kPa for extreme adjustment of fine cone spray pattern is not declared by the manufacturer. However the applicant has declared 100° angle at recommended operating pressure of 200 PSI (1379kPa). But the measured value of angle is 83°. It does not conform the relevant standard. It MUST be looked into.
- 18.2 The discharge rate of the spray gun for extreme adjustment for fine cone spray and jet spray patterns at a pressure of 600 kPa ± 60 kPa is not declared by the manufacturer. However the observed discharge rate for fine cone spray pattern and jet spray pattern is within limit specified by the relevant Code/ Standards for declared value of the applicant at the recommended operating pressure i.e. 200 PSI (1379kPa). It MUST be looked into.
- 18.3 A pressure gauge up to 120 bar is provided. The indicator full scale reading exceeds 2.5 times of rated pressure i.e. 52.5 kg/cm² which does not conform IS: 11313-2007. It MUST be looked into.
- 18.4 The identification mark of spray gun is provided as 1008000 10000JET at working pressure of 200 PSI. The applicant need to declare at 600 kPa as per standard. It should be looked into.
- 18.5 The discharge rate and angle of nozzle at 300 kPa is not declared but at declared at 200 psi (1379 kPa). It should be looked into.
- 18.6 Identification mark of spray nozzle is not given at 300 kPa but provided at working pressure of 200 PSI of the nozzle as 1008000 10000JET. It should be looked into.
- 18.7 The suction strainer aperture size is 525 μ m which should be less than 425 μ m. It MUST be looked into.
- 18.8 Country of origin of pump is not specified. It should be specified.

19. TECHNICAL LITERATURE

The operator, maintenance & parts manual of sprayer was provided during the test which found adequate, however, the manual should be updated as per IS: 8132:1999, with the inclusion of safety instructions regarding handling poisonous agrochemical and first aid.

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ASPEE PSB50A1N/SBDGS ENGINE OPERATED POWER SPRAYER (INITIAL COMMERCIAL TEST)

TESTING AUTHORITY

Dr. ANJALI CHATTERJEE Chief Scientist	lizali	
Dr. SUBRATA KUMAR MANDAL Senior Principal Scientist	Subrata les mansel	
Md. IMRAN SHEKH Senior Scientist	Imran	

20. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's Comments
18	18.1 & 18.2	Noted, We will declare spray angle and discharge rate at 600 kPa.
	18.3	A pressure gauge we are providing as per customer requirement, we will provide as per customer requirement.
	18.4, 18.5 and 18.6	We will do needful
	18.7	Noted, we will amend
	18.8	Noted, We will specify