

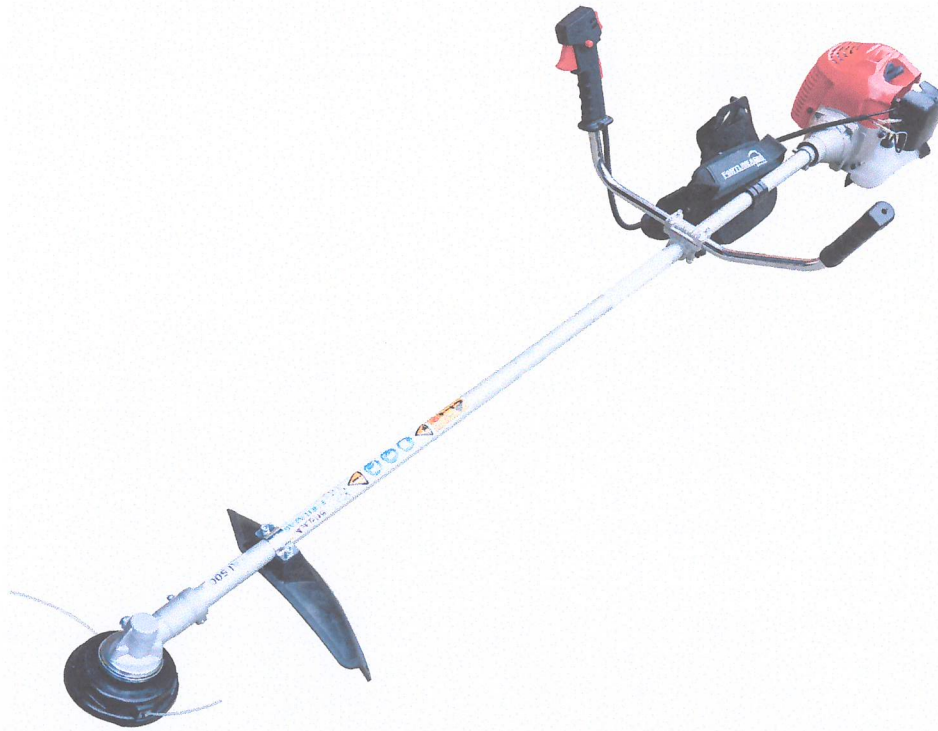
प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट
INITIAL COMMERCIAL TEST REPORT

संख्या/No. CSIR/CMERI/FMTTC/2024/062

माह/Month: October, 2024

THIS TEST REPORT VALID UP TO

: 30th SEPTEMBER 2031



**FORTUNE AGRO WEED SLASHING BRUSH CUTTER
(MODEL: FAI-500)**



कृषि मशीनरी प्रशिक्षण और परीक्षण केंद्र
Farm Machinery Training and Testing Centre
सीएसआईआर- केन्द्रीय यांत्रिक अभियांत्रिकी अनुसंधान संस्थान
CSIR - Central Mechanical Engineering Research Institute
महात्मा गांधी एवेन्यू, दुर्गापुर
Mahatma Gandhi Avenue, Durgapur
पश्चिम बंगाल - 713209
West Bengal - 713209
Website: <https://cmeri.res.in>

E-mail: fmttc.cmeri@gmail.com

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Fax: +91-343-2546745

Name of the Machine : Weed Slashing Brush Cutter

Type of Machine : Self-Propelled Shoulder Type Brush Cutter

Make : Fortune Agro

Model : FAI-500

Name and address of Manufacturer : Fortune Agro Impex
'Fortune House', No 343, 9th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road, (Mallathahalli Lake Road), Bangalore-560056, Karnataka, India

Name and address of Applicant : Fortune Agro Impex
'Fortune House', No 343, 9th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road, (Mallathahalli Lake Road) Bangalore-560056, Karnataka, India

Test Conducted at : Farm Machinery Training and Testing Centre
CSIR- Central Mechanical Engineering Research Institute,
M G Avenue, Durgapur, Pin – 713209, West Bengal.

THIS TEST REPORT VALID UP TO: 30th September 2031
[vide DAC&FW OM No. 13-22/2020- M&T (I&P) dated 12.12.2023]



Report No.: CSIR/CMERI/FMTTC/2024/062

Month: October

Year: 2024

**CSIR - Central Mechanical Engineering Research Institute,
Durgapur - 713209
(W.B.), INDIA**

Report prepared by

Report verified by

5. SPECIFICATIONS

5.1 General

Name of the Machine	: Weed Slashing Brush Cutter
Type of Machine	: Self-Propelled Shoulder Type Brush Cutter (Side Pack)
Make	: Fortune Agro
Model	: FAI-500
Name and address of Manufacturer	: Fortune Agro Impex 'Fortune House', No 343, 9 th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road, (Mallathahalli Lake Road) Bangalore-560056, Karnataka, India
Name and address of Applicant	: Fortune Agro Impex 'Fortune House', No 343, 9 th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road, (Mallathahalli Lake Road) Bangalore-560056, Karnataka, India
Country of origin	: India
Serial no	: KA/2778/373/2024/BC 5005
Year of manufacturer	: 2024
Recommended use	: All kind of Weed / Brushes Paddy Harvesting

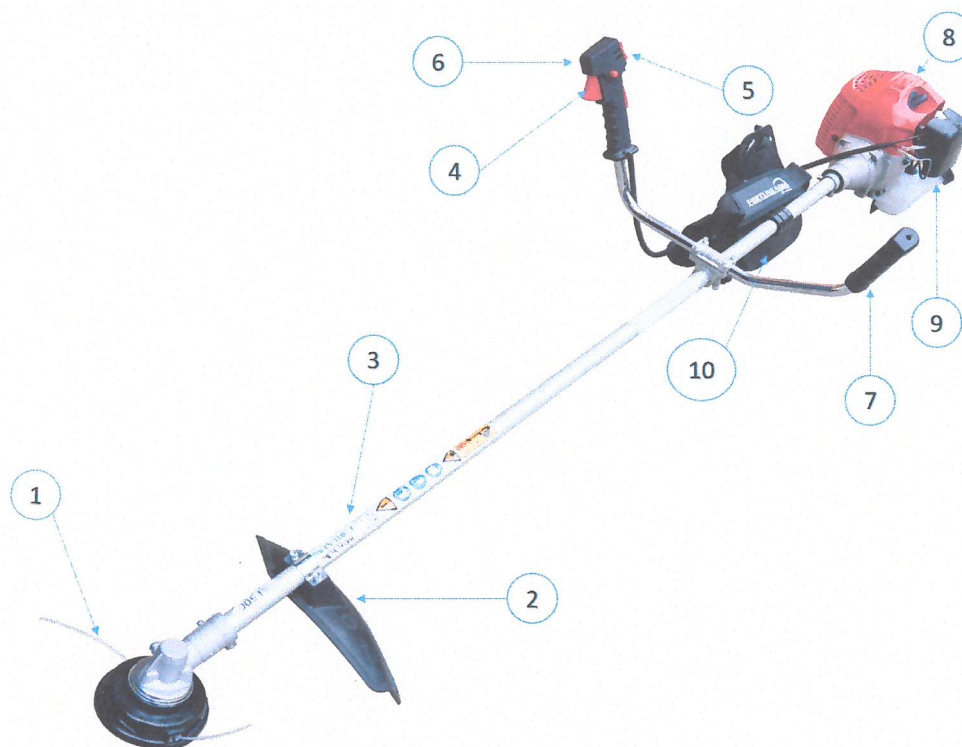


FIG. 2: SCHEMATIC VIEW OF BRUSH CUTTER / WEED SLASHER

- | | | |
|--------------------------------------|---------------------------|---------------|
| 1. Nylon rope | 2. Grass deflector | 3. Frame pipe |
| 4. Throttle cum clutch lever | 5. Engine stopping switch | 6. RHS handle |
| 7. LHS Handle | 8. Engine | 9. Fuel tank |
| 10. Hook for attaching shoulder belt | | |

Report verified by

Subrata Kr Mandal

Report prepared by

Subrata Kr Mandal

12.5 Wear analysis of critical components

Components	Duration of operation (h)	Initial length/ mass (gm/mm)	Length Mass after operation (gm/mm)	Loss of length /mass (gm/mm)	Percentage wear (%)	Percentage wear on hour basis (%)
Nylon rope	10.75	7540	645	6895	91.45	8.5
Straight Blade	10.00	350.10	304.33	45.77	13.07	1.30

13. EASE OF OPERATION, ADJUSTMENT AND SAFETY

No problem was observed during the test except, the fatigue was observed during the operation of the machine due to excessive mechanical vibration and noise.

14. DEFECTS, BREAKDOWN AND REPAIR

No breakdown occurred during 21.75 hours of operation.

15. COMMENTS AND RECOMMENDATIONS

- 15.1** The noise level at the OEL lever is higher, which needs to be reduced to improve the operator's comfort and safety.
- 15.2** The mechanical vibration is on the higher side. It is not just directly affect the operator's health, safety, and comfort, but also adversely affect the useful life of the components. Corrective action needs to be taken to reduce the vibration level.
- 15.3** The chemical composition of cutter blade material partially meet the requirement as per IS:1511-79 (RA 2012). It needs to be updated.

Report prepared by

[Signature]

Report verified by
Subrata kr Mandal

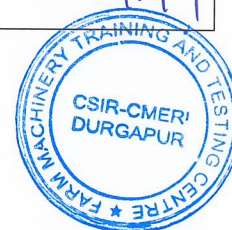
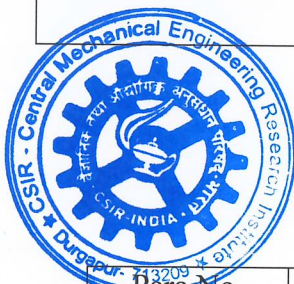
CSIR/CMERI/FMTTC/2024/062	FORTUNE AGRO IMPEX WEED SLASHING BRUSH CUTTER (MODEL NO.- FAI-500) (INITIAL COMMERCIAL TEST)
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16. TECHNICAL LITRATURE

The operator, maintenance & parts manual of sprayer was provided during the test which found adequate, however, the manual should be updated as per IS: 8132:1999, with the inclusion of safety instructions regarding handling poisonous agrochemical and first aid.

TESTING AUTHORITY

Report Prepared by	Sr. Technical Officer, CSIR-CMERI Farm Machinery Testing Centre	<i>[Signature]</i> 21/10/2024
Report Verified & Approved by	In-Charge, CSIR-CMERI Farm Machinery Testing Centre	<i>Subrata kr Mandal</i> 21.10.2024
Report Approved for release by	Head, Business Development Unit, CSIR-CMERI, Durgapur	<i>Ludip Samanta</i> 21/10/24



17. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicants Comments
17	15.1 to 15.3	We will follow your instruction to decrease Noise Level and Mechanical vibration of Brush Cutter in further production and also we will improve performance of the cutting blade also.

Report prepared by

[Signature]

Report verified by

Subrata kr Mandal

Farm Machinery Training and Testing Centre, CSIR-Central Mechanical Engineering Research Institute, Durgapur THIS REPORT IS VALID UPTO: 30th September 2031	Page 14 of 16
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