प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट INITIAL COMMERCIAL TEST REPORT

संख्या/No. CSIR/CMERI/FMTTC/2024/064

माह/Month: October, 2024

THIS TEST REPORT VALID UP TO

30th SEPTEMBER, 2031



FORTUNE POWER WEEDER (MODEL: FAI-500 CUB)



Government Of India



कृषि मशीनरी प्रशिक्षण और परीक्षण केंद्र **Farm Machinery Training and Testing Centre** सीएसआईआर- केन्द्रीय यांत्रिक अभियांत्रिकी अनुसंधान संस्थान

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FORTUNE AGRO IMPEX POWER WEEDER (MODEL NO.- FAI-500 CUB) (INITIAL COMMERCIAL TEST)

Name of Machine : Petrol Engine Operated Power Weeder

Type : Self-propelled, Walk Behind Power Weeder

Make : Fortune Agro Impex

Model : FAI 500 CUB

Name and address of Manufacturer : Fortune Agro Impex

'Fortune House', No 343, 9th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road, Mallathahalli Lake Road, Bangalore-

560056. Karnataka, India

Name and address of Applicant : Fortune Agro Impex

'Fortune House', No 343, 9th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road, Mallathahalli Lake Road, Bangalore-

560056. Karnataka, India

Test Conducted at : Farm Machinery Training and Testing Centre

CSIR - Central Mechanical Engineering Research Institute, M G Avenue, Durgapur,

Pin – 713209, West Bengal.

THIS TEST REPORT IS VALID UP TO: 30th September 2031 [vide DAC&FW OM No. 13-22/2020- M&T (I&P) dated 12.12.2023]









Report No.: CSIR/CMERI/FMTTC/2024/064

Month: October

Year: 2024

CSIR - Central Mechanical Engineering Research Institute, Durgapur - 713209 (W.B.), INDIA

Report prepared by

Report verified by Subrate Kr Mand

Farm Machinery Training and Testing Centre, CSIR-Central Mechanical Engineering Research Institute, Durgapur THIS REPORT IS VALID UPTO: 30th September 2031

FORTUNE AGRO IMPEX **POWER WEEDER** (MODEL NO.- FAI-500 CUB) (INITIAL COMMERCIAL TEST)

4 **SPECIFICATIONS**

4.1 General

Type of machine

Self-propelled, Walk Behind Power Weeder

Make

Fortune Agro Impex

Model

: FAI-500 CUB

Serial No.

: PW5005

Name

address

and manufacturer

of : Fortune Agro Impex

'Fortune House', No 343, 9th Block, Sir M. Visvesvaraya Layout, Kengunte First Main Road,

Mallathahalli Lake Road, Bangalore-560056.

Karnataka, India

Year of manufacture

2024

Country of origin

: India

4.2 Details of prime mover

manufacturer

Name

and

address

of : Fortune Agro Impex

'Fortune House', No 343, 9th Block, Sir M.

Visvesvaraya Layout, Kengunte First Main Road, Mallathahalli Lake Road, Bangalore-

560056. Karnataka, India

Type

: Single Cylinder, 2 – Stroke, Air – Cooled, Spark

Ignition Engine

Make

Fortune Agro Impex

Model

PW5005

Country of origin

India

Year of manufacture

2024

Engine speed (Manufacturer's:

recommended setting), (rpm)

High idle speed

8000

Low idle speed

 2000 ± 200

Rated speed, (rpm)

6500

No load engine speed for field:

7000

operation, (rpm)

Speed at maximum torque, rpm : 5000 ± 200

Max Torque (Nm)

: 1.4 Nm

Rated Power (kW)

: 1.5 (2.0) @ 7000 rpm

Max Power (kW)

: 1.5 (2.0) @ 7000 rpm

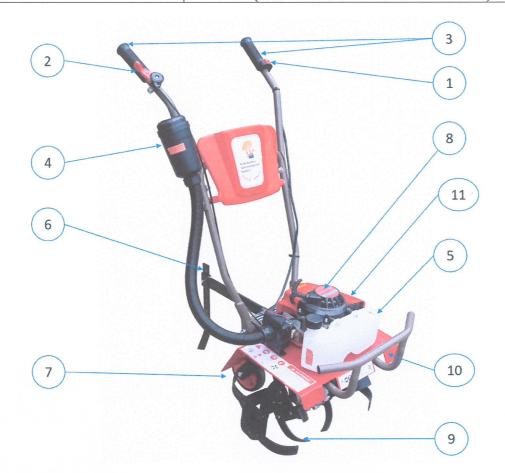
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FORTUNE AGRO IMPEX POWER WEEDER (MODEL NO.- FAI-500 CUB) (INITIAL COMMERCIAL TEST)



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1	Engine	ON/OFF	Switch

- 3 Steering handle bar
- 5 Fuel Tank
- 7 Transport Wheel
- 9 Rotor
- 11 Exhaust

- 2 Accelerator
- 4 Air Cleaner
- 6 Depth Control Mechanism
- 8 Engine
- 10 Rotor Cover

Fig.1: Component details of Power Weeder, FAI 500 CUB

4.9 Power Transmission system

Type

Engine power is transmitted from the engine centrifugal clutch to rotating shaft through a gear case consisting of a bevel pinion, a bevel gear and a gear shaft. Increasing the throttle lever enables the weeder for operation.



Fig. 2: Schematic Power Transmission Diagram

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FORTUNE AGRO IMPEX POWER WEEDER (MODEL NO.- FAI-500 CUB) (INITIAL COMMERCIAL TEST)

14 COMMENTS & RECOMMENDATION

- 14.1 The mechanical vibration marked as (*) under section 7, are on higher side. It is not just directly concerned with operator's health, safety and comfort, but also adversely affects the useful life of the components. It needs to be corrected.
- **14.2** Observed Noise level of the Power weeder by operator's ear level is on the higher side. This needs to be considered for corrective action.
- **14.3** Chemical composition of the blade does partially confirm with the IS Standard requirement. It needs to be looked into for corrective actions.

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FORTUNE AGRO IMPEX POWER WEEDER (MODEL NO.- FAI-500 CUB) (INITIAL COMMERCIAL TEST)

15 TECHNICAL LITERATURE

The operator, maintenance & parts manual of sprayer was provided during the test which found adequate, however, the manual should be updated as per IS: 8132:1999, with the inclusion of safety instructions regarding handling poisonous agrochemical and first aid.

TESTING AUTHORITY

Report Prepared by	Sr. Technical Officer, CSIR-CMERI Farm Machinery Testing Centre	921/10/2024
Report Approved by	In-Charge, CSIR-CMERI Farm Machinery Testing Centre	Sodrata h Mandal 21.10.2024
Report Approved for release by	Head, Business Development Unit, CSIR-CMERI, Durgapur	Sudif Semanta 21/10/24





16 APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's Comments
16	14.1 to 14.3	Regarding Mechanical vibration and Noise level we will take necessary steps to reduce the problems in our upcoming production. In case blades also we will rectify the as per IS standards.

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